# PYPILOT CONTROLLER 30A\* WITH CLUTCH OUTPUT BY NAVITOP

Pypilot was imagined and designed by Sean D'EPAGNIER. Thanks to him for this fantastic boat autopilot.

This motor controller drives autopilot actuators with DC motors and electromagnetic clutches. It must be paired with a suitable autopilot computer such as <u>Tinypilot</u>, <u>OpenPlotter</u> or BBN running Pypilot.

- Supports 12 or 24 volts (10v to 34v maximum)
- Power input protected against reverse polarity, EMC Surges and a 32V 30A "MAXI" automotive fuse
- Electrical outlets protected via current limitation or polyfused
- With pypilot, once the clutch is engaged, this controller allows to reduce the electrical consumption of the clutch only to what is sufficient to keep it engaged
- With pypilot, this controller allows you to adjust the acceleration/deceleration and speed of the motor
- Software over- current (stall) detection and over-temperature protection
- Voltage, current, temperature and rudder feedback
- Internal electrical resistance < 20mΩ
- Box allowing easy fixing of cables using nylon collars
- Power supply input and motor output with lever connection terminals Wago 66 amps for conductors 0.75 to 16mm<sup>2</sup>
- Clutch output with lever connection terminal Wago 32 amps for conductors 0.2 to 4mm<sup>2</sup> conductors
- Terminal blocks with push button for conductors 0.75 to 1.5mm<sup>2</sup> (strip length 8.5 to 9.5mm) for connecting:
  - Serial communication to Raspberry Pi (tinypilot or openplotter) with galvanic isolation, prevent ground loops and other electrical problems.
  - o output 5V DC 0.3A max to powering tinypilot Pi Zero autopilot computer.
  - o rudder feedback sensor
  - 4 pins for connection to optional rudder end of stops (limit switches or proximity detectors 5V)
- Intrinsic consumption about 5 mA (60 mW with 12V, 120 mW with 24V)
- PCB marinized with tropicalizing acrylic varnish
- The open-source Arduino software designed by Sean d'Epagnier is flashed. The processor can be reprogrammed using the ISP programming connector on PCB

# Dimensions

- Box : 146 x 132 x 50 mm
- PCB : 107 x 117 x 43 mm

#### Power connection and sizing of power cables

Strip the power + and - wires wires between 18 and 20 mm and connect them to the + and – terminals of the Wago terminal block marked "Power".

For the controller's power supply and connection to the motor, use a cable with a sufficient cross-section, whenever possible, so that its electrical resistance does not exceed the internal resistance of the motor controller.

- 3m length between the electrical panel and the motor =  $2 \times 5 \text{mm}^2$  (AWG10)
- 4m length between the electrical panel and the motor = 2 x 7mm<sup>2</sup> (AWG9)
- 6m length between the electrical panel and the motor = 2 x 10mm<sup>2</sup> (AWG7)



## **Motor Connection**

Strip the motor wires between 18 and 20 mm and connect them to A and B terminals of the Wago terminals block marked "Motor".

These may need to be reversed if the autopilot makes corrections in the wrong direction.

#### **Clutch output**

This usually either activates a solenoid valve (hydraulic) or a mechanical clutch controlled by a solenoid for the other actuators.

Strip the wires between 9 and 11mm and connect them to the + and – terminals of the Wago terminal block marked "Clutch".

To reduce power consumption, pypilot energizes the clutch coil at full power for 200-300 ms, then the controller outputs pulse width modulated (PWM) pulses to keep the clutch engaged while reducing power consumption. This can be adjusted with pypilot parameter "servo.clutch\_pwm" key ( 0-100%) accessible in the additional "pypilot client" settings. For a cylinder solenoid valve, a setting of 16% decreases the current by a ratio of 6.25 while keeping the cylinder fully engaged, which reduces consumption from 30Ah per day to 5Ah.

## **Serial Data Connection**

Connection to Raspberry Pi (tinypilot, openplotter or BBN) via 4 push-button terminal block contacts for 1.5 mm<sup>2</sup> conductors (strip length 8.5 to 9.5mm).

The controller's serial input and output are galvanically isolated to prevent ground loops and other electrical problems. The + wire powers the controller's galvanic decoupling circuit, which can be powered from +3V to +5.5V. The current consumption, in the order of mA, allows the use of a fine-wire cable. To facilitate connection to the autopilot computer, a 4-pin waterproof connector is provided and connected to the controller.

The serial cable can be extended by more than 30 meters with telephone or Ethernet cable. If you are particularly concerned about interference, you could use a shielded cable, but this is rarely, if ever, a concern in practice.

If you connect the motor controller directly to a Pi, we recommend installing TVS diodes on the Pi side to limit potential surges that could be induced by a nearby lightning strike, especially if this cable is more than a meter long (see diagram of a simple tinypilot in the documentation tab of www.navitop.fr).

To facilitate connection to a store-bought pypilot computer, a compatible 4-pin waterproof connector is provided and connected to the controller's terminal block.

purpose	Cable type 1	Cable type 2	Cable type 3	To raspberry pin
+3.3v	Red	Brown	Black	1
Rx (to Tx)	Green	White	Brown	8
Tx (to Rx)	Blue	Blue	Green	10
0v, GND	Black	Black	Blue	6, 9

Note: wire colors of cable will be one of 3 possibilities depending on the manufacturing.

#### **Rudder travel limiter switches**

With a powerful actuator, installing limit switches to stop the motor before it forces the mechanical rudder stops is the most reliable solution, even though these switches are optional with pypilot. They will be more reliable than a poorly calibrated rudder angle sensor whose rod can bend or detach. They are essential with certain hydraulic actuators for which current limiting with the servo.max\_current setting does not effectively limit the force.

GND is the common wire for both switches. Connecting wire A or wire B to GND prevents any motor movement in the corresponding direction.

The connection on the PCB is labeled "End Stops." The square pad is GND, the second is End B, the third is End A, and the last pad is the +5V power supply, used only if you are installing proximity switches or Hall effect logic sensors requiring a 5V power supply. In all cases, limit switches must be installed so that the electrical contact remains closed beyond their engagement threshold, preventing the motor from starting with the rudder beyond the adjustment threshold.

After connection, test to ensure that when the motor rotates in one direction, the limit switch corresponding to that direction stops the motor. If this is not the case, the End A and End B wires must be reversed.

Upon request, we can supply and solder a 3 or 4 pin waterproof connector for the optional limit switches.

## **Rudder Feedback sensor**

First, with pypilot, the rudder feedback is optional. It can be disconnected while underway and pypilot will continue to steer. It is generally used to report the rudder angle on a display and avoid relying on end-of-travel stop by intensity limitation. It also may be used by certain pilot algorithms to enhance steering, but the basic pilot algorithm does not require it. To be clear, corrections needed in moderate conditions are 10 or more times that of the errors due to integration from not knowing the rudder position, so the potential improvement in steering performance from rudder feedback is not huge.

A potentiometer with 3 wires can be connected to the controller. The potentiometer should range from 1k ohms to 100k ohms. Recommend 10k. You can also connect a Hall effect sensor 5v with analog output to these 3 wires.

The rudder angle sensor is connected via 3 push-button terminal block contacts for 1.5 mm<sup>2</sup> conductors labelled "rudder". The first pin is +5V for the sensor power supply, the middle V pin is for measurement and the last pin is GND.

It is not critical that the voltage increases or decrease with rudder angle as the rudder feedback calibration takes care of the direction.

If connecting an existing rudder sensor with only two wires, then a  $1k\Omega$  resistor must be added between the 5V pin and the measurement pin.

When the rudder feedback sensor is installed, you can check the rudder calibration page to read the value and make sure it is working.

The rudder feedback must be calibrated. You must manually turn the rudder to port range, starboard range, and center and press each button for each position. The order is not important, but once all 3 operations are complete, the scale, offset, and nonlinearity must be calculated. The "Rudder Range" field must be manually set to indicate the actual angle at each range position and to limit the autopilot movement beyond that position. It is possible to set the "rudder range" to say 35 degrees and calibrate the rudder by moving it to 35 degrees in each direction and later set it to 30 degrees to further constrain the range the autopilot can move the rudder. So, to be clear, the "rudder range" is for calibration and whatever the value is when the button is pressed, but in operation it specifies the maximum angle the motor controller can move the rudder to.

Note: It should also always be remembered that using the rudder angle sensor to limit the actuator travel may disable the autopilot if the rod connecting the rudder is accidentally bent or disconnected. Properly installed limit switches or a good adjustment of the current limiter will often be more reliable in limiting the forces on the rudder system.

#### **Motor Temperature Sensor**

Optional 10k NTC (2 wires) for temperature of the electric motor.

This is generally not needed because most motors will not overheat unless stalled for prolonged periods. It can be used to prevent the motor from overheating and burning out.

# 5V DC output to power the Pi Zero autopilot

5V DC (0.3A max) output to power the Pi Zero autopilot with two terminal block contacts with push-buttons, next to the 4 serial communication contacts to the Pi Zero. If the autopilot computer has'nt power cable 5V, it is recommended to use a cable equipped with a microUSB connector that connects directly to the Pi Zero.

#### **ISP connector**

Important: The ISP programming connector in version V1 is special. The ISP connector is normal from version V1.1

